

#### WADC TECHNICAL REPORT 54-49

## SYMPOSIUM ON PARACHUTE TEXTILES

Edited By
Joyce C. McGrath
Materials Laboratory

July 1954

RDO No. 612-12 (A-M)

Wright Air Development Center Air Research and Development Command United States Air Force Wright-Patterson Air Force Base, Ohio

Carpenter Litho & Prtg. Co., Springfield, 0. 700 - 21 December 1954



#### FOREWORD

This report covers a symposium which was sponsored by the Materials Laboratory, Directorate of Research, WADC, with Lt. Colonel R. W. Conners as Chairman, under the project identified by Research and Development Order No. 612-12, Textiles for High Speed Parachutes.

The individual papers presented herein were prepared by the respective authors for presentation at the Air Force-Navy-Industry Symposium on Parachute Textiles on 21 and 22 September 1953. Papers prepared in conjunction with Air Force Contracts are identified in the Table of Contents by the listing of the Contract No. The work presented by all other papers was accomplished by respective organizations without Air Force Contracts and are not necessarily subscribed to by the U.S.A.F.

WADC TR 54-49



#### **ABSTRACT**

Technical papers concerning recent developments and future requirements of parachute textile problems were presented at a WADC Symposium on 21 and 22 September 1953. In particular, recent developments in the studies of friction damage, effects of high temperature, air flow through cloth, and design data for use in developing parachute textile materials which will operate at high speeds were discussed.

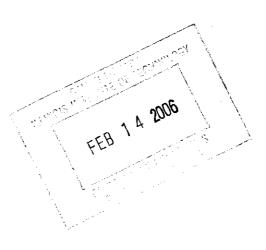
#### PUBLICATION REVIEW

This report has been reviewed and is approved.

FOR THE COMMANDER:

M. R. WHITMORE Technical Director Materials Laboratory

Directorate of Research



	Page
Introduction and Objective	
Introduction and Objective	x xi
Discussion	<b>A1</b>
Resume of Parachute Requirements, by W. A. Corry Problems of Parachute Design and their Relation to	1
Textiles, by W. P. Shepardson	3
The Porosity, Translucency and Deformability of Nylon	
Parachute Fabrics, by A. Baker	17
Missile Recovery, by R. W. MacCarthy (AF 18 (600) - 138)	29
Textiles Used in Free Air Facility Parachute Test Program.	47
by D. L. Arenson (AF 33 (038) - 10653)	41
The Effects of Temperature and Humidity on Parachute	••
Textiles, by M. Coplan (AF 33 (038) - 22932)	68
The Effects of Porosity on Design and Performance Charac-	
teristics of Parachutes, by Helmut G. Heinrich	95
Air Permeability of Parachute Fabrics, by H. W. S. Lavier	
(AF 33 (038) - 15624)	120
Materials for Parachutes of the Future, by W.D. Brown	138
Introduction to Second Day of Symposium, by J.H. Ross	142
Effect of Yarn and Fabric Structure on Air Permeability, by	
Dr. W. Hamburger (AF 33 (616) - 458)	143
Effect of Incorporating Design Data into New Fabrics, by	
H.J. Bickford	149
Energy Absorption in Suspension Lines, by E. A. Gimalouski	154
Braided Suspension Lines, by F.W. Fraim	171
Parachute Harness Webbings, by Joshua Miller Development of Improved Strength Webbing, by G. R. Turner	176
(AF 33 (600) - 21685)	184
Development of High Tensile Strength Webbings, by Russel J.	104
Neff	188
Frictional Forces and Lubrication of Textile Fabrics at High	
Sliding Velocities, by Vasilis Lavrakas (AF 33 (600) - 136)	192



Figure		Pag
Fron	tispiece	xii
1	Design Requirements - Emergency Parachute	10
2	Design Requirements - Troop Parachute	11
3	Characteristics for Aerial Delivery Parachutes	12
4	Design Characteristics for Two Types of	
	Ordnance Parachutes	13
5	Design Characteristics for Missile Stabilization	
	and Deceleration Parachute	14
6	Design Characteristics for Aircraft Brake	
	Parachutes	15
7	Characteristics for In-Flight Deceleration	
	Parachute	16
8	Relation Between Light Transmission and	
	Square Root of Porosity	20
9	Relation Between Light Transmission and	
	Air Porosity of Nylon Fabrics	21
10	Deformation of Central Part of Specimen	22
11	Apparatus for Deforming Fabrics	23
12	Deformation of Nylon Fabric D. T. D. 556A	24
13	Deformation of Nylon Fabric D. T. D. 562	25
14	Deformation of Nylon Fabric D. T. D. 583	26
15	Deformation of Nylon Fabric D. T. D. 854	27
16	Deformation of Nylon Fabrics vs. Porosity	28
17	Subsonic Test Vehicle	46
18	Subsonic Test Vehicle in Operation	47
19	Supersonic Test Vehicle	48
20	Guide Surface Stabilization Parachute	49
21	Guide Surface Brake Parachute	50
22	Guide Surface Ribless Parachute	51
23	Dimensions of Guide Surface Parachutes	52
24	Fabric Properties as Specified in USAF Spec. 16208A	53
25	Fabric Properties as Specified in USAF Spec.	
	16208A (Cont.)	54
26	Performance of Ribless Parachutes	55
27	Idealized Performance of Guide Surface Parachutes	56
28	Partially Inflated Stabilization Parachute	57
29	Comparison of Permeabilities of Types I and II Fabrics	58
30	Properties of Thirteen Ounce Nylon	59



# LIST OF ILLUSTRATIONS (Cont'd)

Figure		Page
31	Damage to Stabilization Parachute	60
32	Inflation of Ribbon Parachute	61
33	Gore of Ribbon Parachute	62
34	Dimensions of Ribbon Parachutes	63
35	Partially Inflated Ribbon Parachute	64
36	Ribbon Parachute Materials	65
37	Properties of Ribbons	66
38	Failure of Parachute Risers	67
39	Elongation vs. Tenacity of Nylons at 70°F65% R. H	70
40	Elongation vs. Tenacity of Nylon 70-34-12-2-200 Semi-Dull	
41	Elongation vs Tenacity of Nylon $70-34-\frac{1}{3}-Z-300$	71
42	Bright	72
	Bright	73
43	Elongation vs. Tenacity of Nylon 210-34-1-Z-300 Bright	
44	Elongation vs. Tenacity of Dacron 210-34-1-Z-5100	7 <b>4</b>
45		75
46	Elongation vs. Tenacity of Dacron 210-34-1-Z-5100 Elongation vs. Tenacity of H. T. Viscose Rayon	76
10	300 Den., 120 Fila., Lot No. 1092 Bright	P7 #7
47	Elongation vs. Tenacity of H. T. Fortisan	77
	270-LTD-360 Lot No. CDPUA-C	70
48	Elongation vs. Tenacity of H. T. Fortisan	78
	270-LTD-360 Lot No. CDPUA-C	70
49	Elongation vs. Tenacity of H. T. Viscose Rayon	79
-,	300 Den., 120 Fila., Lot No. 1092 Bright	90
50	Elongation vs. Tenacity of Nylon 260-17-1-Z-300	80
	Bright	81
51	Elongation vs. Tenacity of Dacron 210-34-1-Z-5100	82
52	Elongation vs. Tenacity of Dacron 210-34-1-Z-5100	83
53	Elongation vs. Tenacity of Dacron 210-34-1-Z-5100	84
54	Elongation vs. Tenacity of H. T. Viscose Rayon	
	300 Den120 Fila., Lot No. 1092 Bright	85
55	Elongation vs. Tenacity of H. T. Fortisan	• • •
	270-LTD-360, Lot No. CDPUA-C	86
56	Temperature vs. Breaking Tenacity	87
57	Temperature vs. Elongation	88
58	Temperature vs. Initial Modulus	89



# LIST OF ILLUSTRATIONS (Cont'd)

Figure		Page
59	Temperature vs. Terminal Modulus	90
60	Tenacity vs. Energy Absorption	91
61	Tenacity vs. Energy Absorption	92
62	Tenacity vs. Energy Absorption	93
63	Tenacity vs. Energy Absorption	94
64	Flow Pattern of a Solid Hemisphere Having	
	15 Angle of Attack	101
65	Flow Pattern of a Hemisphere with 35% Geometric	
	Porosity Having 15° Angle of Attack	102
<b>6</b> 6	Classification of Parachutes	103
67	Family of Solid Flat Parachutes	104
68	Family of Formed Gore Parachutes	105
69	Family of Guide Surface Parachutes	106
70	Family of Ribbon Parachutes	107
71	Family of Ring Slot Parachutes	108
72	Stability Characteristic of Solid and Porous	
	Hemispheres and Related Parachutes	109
73	Stability Characteristic of Solid and Porous	
	Guide Surface Parachute	110
74	Stability Characteristic of Solid and Porous Models	
	of the Personnel Guide Surface Parachute	111
75	Nominal Porosity in ft <sup>3</sup> /min,ft <sup>2</sup> versus Differential	
	Pressure	112
76	Effective Porosity (dimensionless) versus Differential	
	Pressure	113
77	Differential Equations Governing the Parachute	
	Opening Force	114
78	Opening Shock of Recently Designed Man Carrying	
	Parachutes	115
79	Effective Porosity of Parachute Cloth in Accordance	
	with Specification MIL-C-7020 Type I and Type II	116
80	An Apparent Mass of Parachutes versus Effective	
	Porosity	117
81	The Effective Porosity as Function of Air Density	118
82	Effective Porosity versus Altitude	119
83	The Low-Pressure Permeometer	124
84	Sample Holder	125
85	Effect of Varying Number and Size of Threads	
	on Air Permeability	126
86	Effect of Variation of Weave Pattern on	
	Air Permeability	127

# LIST OF ILLUSTRATIONS (Cont'd)

Figure		Page
87	Effect of Finish on Air Permeability	128
88	A General View of the Biaxial Fabric Tension	120
	Testing Machine	129
89	A General View of the Biaxial Extensometer in	,
	Place on the Test Fabrics	130
90	Effect of Weave Pattern on Cloth Elastic Properties	
	(No Airflow)	131
91	The Effects of Temperature Variation on the Elastic	
	Properties of a Plain Weave Nylon Cloth	132
92	A Schematic View of the High-Pressure Permeometer	133
9 <b>3</b>	A Special Biaxial Tension Measuring Sample Holder	134
94	High Pressure Air Permeability of Several Parachute	
0.5	Cloths	135
95	The Effect of Temperature on the High-Pressure	
0.4	Permeability of a Plain Weave Nylon Cloth	136
96	The Fabric Tension Load Variation with Air	
	Permeability Under the Effect of High-pressure	
07	Differentials Across the Cloth	137
97	Static Test Results	161
98	Free Type Deployment	162
99 100	Deployment with Bag	163
100	Snatch Forces	164
101	Opening Shock	165
102	Velocity, Distance and Time During Line Straightening	
	Prior to Line Stretch, 24 ft. Flat Canopy, 200 MPH,	- 4 4
103	260 lb Dummy	166
103	Velocity, Distance, Time and Force During Line Stretch,	
104	24 ft. Flat Canopy, 200 MPH, 260 lb. wt	167
105	Snatch Forces, 24 ft. Flat Canopies	168
103	Comparison of Snatch Forces vs Speed, Free Type,	
106	Bag and Elastic Line Launchings	169
107	Time vs. Force for Various Canopies	170
108	Damaged Fabric Due to Rubbing	199
109	High Speed Friction Apparatus	200
110	Line Burns	201
111	The Effect of Relative Humidity on Frictional Force	202
	2 2 retail to remain on Frictional Force	203



## LIST OF TABLES

Table		Page
1	The Effect of Slack Tension, T <sub>1</sub> , upon the Tight Tension, T <sub>2</sub> , and the Sliding Coefficient of Friction, u <sub>k</sub> , Using Scoured Cloth and Line	- 204
2	The Effect of Slack Tension, T <sub>1</sub> , on Tight Tension, T <sub>2</sub> , and Sliding Coefficient of Friction, u <sub>k</sub> , using  Cloth and Line as Received from the Manufacturer -	- 205
3	The Effect of Increasing Surface Finish upon Angle of Wrap, Speed and Slack Tension	- 206
4	Lubricants	_ 207
5	The Effect of Surface Finish and T <sub>1</sub> on the Sliding  Coefficient of Friction, u <sub>k</sub>	<b>-</b> 208



Textiles have played an increasingly important part in the science of flight from the earliest time to the present. Major technical advances and applications were made during the first World War in the use of cotton and linen and the subsequent development of silk for parachutes. Also in the years just prior and during World War II, when the development of synthetic materials played such a vital part in the successful functioning of this piece of life saving equipment.

In the problems resulting from the development and use of textile materials in parachutes it is necessary to have a cross flow of information between the Air Force, designers, manufacturers and research contractors. The coordination of effort in design data and the development of textile materials are also important.

The cross flow of information and ideas from industries and services benefit the Air Force through more effective and correct utilization of current and newly developed materials. Data are provided with which to guide research and development effort, reveal operating problems, provide for preliminary coordination of new specifications, and aid in the standardization of textile materials.

To attain the maximum in design and performance of a fabricated article requires familiarity with the characteristics and properties of materials employed. That there is a keen appreciation of these facts is evidenced by the use of new and improved materials and processes throughout the industry. The development of textiles has kept pace with general progress, yet the designer in aeronautics is relatively uninformed as to the characteristics and limitations of textile materials as compared to his information on metals, heat treatments, protective coatings and the like. As long as textile materials are used in parachute canopies, they must necessarily be subject to the same careful scrutiny as other structural materials with reference to design and performance of the fabricated article. Specifications for textile materials are widely known and thoroughly appreciated, thanks to the excellent work of Engineering, Technical and Commercial organizations, and Governmental Agencies. The interpretations of these specifications and an appreciation of the limitations of the material specified however, are apt to be faulty.

The main objective in the discussions concerning these problems is to present effectively to industry and to parachute designers the problems involved in present and future parachute requirements.



A joint Air Force-Navy-Industry Parachute Textile Symposium, sponsored by the Materials Laboratory, Directorate of Research, WADC, was held at W-P AFB, Ohio, on 21 and 22 of September 1953. In attendance at this meeting were approximately 150 persons representing the aircraft industry, textile industry, parachute fabricators, and the Air Force, Navy, Bureau of Aeronautics, Office of the Quartermaster General, Office of Naval Research and Army Field Forces. Also present were representatives of Canada and England.

The bringing together in this manner of as many people as possible who are interested in parachute textiles and the finding out and helping to solve parachute problems resulted in a cross flow of information that could not be obtained by individual discussions. The wide range of subjects discussed during the two day meeting, by highly competent men in their particular field, will show benefits to the Air Force, not only in time and money but in increased interest in the various problems related to parachute items.

To conduct progressive research in the development and evaluation program for parachute textile materials required in the fabrication, operation and maintenance of parachutes, is one of the prime functions of the Textiles Branch, Materials Laboratory. However, without the aid of research and industrial organizations many of the Air Force Parachute problems would not be solved.

The ever increasing speeds of aircraft and missiles have necessitated a program to obtain design data for use in developing parachute textile materials which will operate normally at these increased speeds. It is apparent then that an exchange of information, such as effects of temperature, friction damage and air flow through cloth, between textile manufacturers, parachute fabricators and that portion of the aircraft industry involved in the development of missiles and aircraft utilizing recovery or drag parachutes is of vital importance to the continuing effort of the USAF.

The papers prepared and presented herein cover many of the present day as well as indicated future requirements for parachute application such as:

- a. Development of improved webbing.
- b. The incorporating of design data into new fabrics.
- c. Friction problems at high speeds.
- d. Parachute requirements and problems of parachute design.
- e. Air permeability.
- f. Textiles for use in free air facility test programs and in aircraft deceleration and missile recovery.
  - g. Temperature and humidity problems.

The papers presented in this report, however, reflect the individual authors and the ideas of the individual authors. Their presentation in this report should not be construed as constituting Air Force agreement with every statement.

Contrails



New Personnel Emergency Parachute of the United States Air
Force.

WADC TR 54-49

xii